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D4131-3**Job Sheet 183143****Part No:** D4131-3**Job Qty:** 6 ea**Part Name:** Base**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/13/18**Job Tracking No:****Due Date:** 9/21/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV C SHEETS 6,7 IPP Rev:A 10.10.06 new issue DD verf:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		DC 18/09/23
100	Waterjet	6 pcs	9/21/18	9/21/18	0.00	0.49	Waterjet1		DC 18/09/23 DAS
120	QC	6 pcs	9/21/18	9/21/18	0.00	0.00	QC8		SEP 25 2018 68
130	Brake NC	6 pcs	9/21/18	9/21/18	0.03	0.51	Brake NC 2		DAS9
140	QC	6 pcs	9/21/18	9/21/18	0.00	0.00	QC5		OCT 19 2018 68
150	Packaging	6 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3		ABC 9-89
160	QC21-SA	6 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21 9-89 OCT 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.9684 sf (.1614 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	183	0

-DART
AEROSPACE

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Container No: S112712

Part: D4131-3

Job No: 183143

Serial No/Batch: S112712

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Base	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
2	Base	0.565Inches + 0.008 - 0.001	0.573 0.564	Diameter	
3	Base	1.220Inches ± 0.030	1.250 1.190		
4	Base	1.380Inches ± 0.010	1.390 1.370		
5	Base	1.380Inches ± 0.030	1.410 1.350		
6	Base	2.750Inches ± 0.010	2.760 2.740		
7	Base	3.810Inches ± 0.010	3.820 3.800		
8	Base	0.530Inches ± 0.030	0.560 0.500		
9	Base	4.180Inches ± 0.030	4.210 4.150		
10	Base	6.100Inches ± 0.030	6.130 6.070		
11	Base	0.050Inches ± 0.010	0.060 0.040		

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